

## SECTION I - PRODUCT IDENTIFICATION

Manufacturer: SIA ADHESIVES, INC. Information Phone: (330) 374-2786  
 123 WEST BARTGES ST. Emergency Phone: (330) 374-2900  
 DEPARTMENT 1932/1904 CHEMTREC Phone: (800)424-9300  
 AKRON OH 44311

Product Class: FRICTION ADHESIVE ! Hazard Ratings: Health - 2  
 Trade Name : PL 605-4 ! none -> extreme Fire - 3  
 Product Code : 2726500 ! 0 ----> 4 Reactivity - 0  
 C.A.S. Number: NA !  
 Prepared By : MICHAEL T. EBERHART  
 Title : ENVIRONMENTAL AFFAIRS MANAGER

## SECTION II - HAZARDOUS INGREDIENTS

Ingredients	CAS #	Weight %	--- Exposure Limits ---	VP
			ACGIH/TLV OSHA/PEL	mm HG
METHYL ETHYL KETONE	78-93-3	45.	200 ppm 200 ppm	70.6
			STEL = 300 ppm 300 ppm	
PHENOL (SKIN)	108-95-2	< 5.	5 ppm 5 ppm	N/AP
CARBON BLACK	1333-86-4	< 5.	3.5 mg/M3 3.5 mg/M3	0
IARC LISTED AS 2B CARCINOGEN: POSSIBLY CARCINOGENIC TO HUMANS.				
ORTHO-CRESOL (SKIN)	95-48-7	< 1.	5 ppm 5 ppm	N/AV
ISOPROPYL ALCOHOL	67-63-0	15.	400 ppm 400 ppm	33
			STEL = 500 ppm 500 ppm	
FORMALDEHYDE	50-00-0	< 1.	0.3 ppm 0.75 ppm	0
			STEL = 0.3 ppm 2 ppm	
LISTED BY IARC AS PROBABLY CARCINOGENIC TO HUMANS				
LISTED BY NTP AS REASONABLY ANTICIPATED TO BE CARCINOGENIC				
LISTED BY OSHA AS A CARCINOGEN				
PHENOLIC RESIN	9039-25-2	15.		0

\*\*\* ALL Ingredients in this product are listed in the T.S.C.A. Inventory.

## SECTION III - PHYSICAL DATA

Boiling Range: 175 - 180 Deg. F Vapor Density: Heavier than Air.  
 Evap. Rate: 4.6 x n-Butyl Acetate Liquid Density: Lighter than Water.  
 Volatiles vol % 70 Wgt% 65 Wgt per gallon: 7.81 Pounds.  
 Spec. Gravity: 0.93758

Appearance: SLIGHTLY VISCOUS BLACK LIQUID  
 V.O.C.: 640 G/L

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SECTION IV - FIRE AND EXPLOSION HAZARD DATA

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Flammability Class: 1B      Flash Point: 20 F TCC LEL: 1.3      UEL: 12.70%

-EXTINGUISHING MEDIA:

WATER FOG, CARBON DIOXIDE, FOAM, DRY CHEMICAL.

-SPECIAL FIREFIGHTING PROCEDURES:

DO NOT ENTER CONFINED FIRE SPACE WITHOUT PROPER PROTECTIVE EQUIPMENT INCLUDING NIOSH APPROVED SELF CONTAINED BREATHING APPARATUS.

-UNUSUAL FIRE & EXPLOSION HAZARDS:

VAPORS MAY BUILD UP IN POORLY VENTILATED AREAS AND BE IGNITED, CAUSING FLASH FIRES OR EXPLOSIONS. VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL ALONG GROUND OR FLOOR TO SOURCE OF IGNITION, CAUSING FLASH FIRES OR EXPLOSIONS.

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SECTION V - HEALTH HAZARD DATA

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-PERMISSIBLE EXPOSURE LEVEL:

SEE SECTION II

-EFFECTS OF OVEREXPOSURE:

INHALATION: NOSE AND THROAT IRRITATION HEADACHE, NAUSEA, LOSS OF COORDINATION, DIZZINESS, UNCONSCIOUSNESS, AND EVEN ASPHYXIATION.

SKIN CONTACT: MAY CAUSE DEFATTING OR DERMATITIS.

EYE CONTACT: MAY CAUSE IRRITATION, OR CORNEAL CLOUDING.

INGESTION: ASPIRATION INTO LUNGS MAY CAUSE CHEMICAL PNEUMONITIS

CHRONIC EFFECTS: MAY INCLUDE KIDNEY AND LIVER DAMAGE AND DERMATITIS.

NOTICE: REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL OVER-EXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

EMBRYO/FETOTOXIC EFFECTS HAVE BEEN OBSERVED IN LABORATORY RATS EXPOSED TO OVER 1000 PPM METHYL ETHYL KETONE FOR MOST OF GESTATION PERIOD.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: NONE KNOWN.

-FIRST AID:

INHALATION: REMOVE TO FRESH AIR, IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH TO MOUTH, IF BREATHING DIFFICULT GIVE OXYGEN, CALL A PHYSICIAN AT ONCE.

SKIN CONTACT: REMOVE CONTAMINATED CLOTHING AND LAUNDRER BEFORE REUSE. WASH AFFECTED AREA WITH PLENTY OF SOAP AND WATER.

EYE CONTACT: FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MIN (HOLD EYE LIDS OPEN) LONGER IF THERE IS INDICATION OF RESIDUAL MATERIAL IN EYE.

INGESTION: CALL A PHYSICIAN IMMEDIATELY. INDUCE VOMITING ONLY AT

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SECTION V - HEALTH HAZARD DATA (cont.)

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-FIRST AID: (cont.)

THE INSTRUCTIONS OF A PHYSICIAN.NEVER GIVE ANY THING  
BY MOUTH TO AN UNCONSCIOUS PERSON.

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SECTION VI - REACTIVITY DATA

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STABILITY: [ ] Unstable [x] Stable  
HAZARDOUS POLYMERIZATION: [ ] May occur [x] Will not occur  
-INCOMPATIBILITY:  
STRONG OXIDIZING AGENTS.  
-CONDITIONS TO AVOID:  
SEE ABOVE.  
-HAZARDOUS DECOMPOSITION PRODUCTS:  
CARBON DIOXIDE, CARBON MONOXIDE, SMOKE, ALIPHATICS,AND OTHERS.

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SECTION VII - SPILL OR LEAK PROCEDURES

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-STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
ELIMINATE ALL IGNITION SOURCES, PROVIDE ADEQUATE VENTILATION,  
AVOID BREATHING VAPORS, AVOID EYE AND SKIN CONTACT. WIPE UP  
WITH RAGS,PAPER OR OTHER ABSORBENT.PLACE IN SUITABLE CLOSED  
CONTAINERS FOR DISPOSAL.  
-WASTE DISPOSAL METHOD:  
THIS MATERIAL IF DISCARDED, IS HAZARDOUS AND MUST BE PROPERLY  
STORED,TRANSPORTED,AND DISPOSED OF IN ACCORDANCE WITH APPLICABLE  
LOCAL, STATE, AND FEDERAL REGULATIONS.

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SECTION VIII - SPECIAL PROTECTION INFORMATION:

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-RESPIRATORY PROTECTION:  
FOR AIR CONTAMINANTS ABOVE TLV OR PERMISSIBLE LIMITS USE NIOSH  
APPROVED RESPIRATOR FOR ORGANIC VAPORS.  
-VENTILATION:  
LOCAL EXHAUST TO KEEP VAPORS BELOW TLV OR PERMISSIBLE LIMITS.  
-PROTECTIVE GLOVES:  
IMPERVIOUS.  
-EYE PROTECTION:  
CHEMICAL GOGGLES.  
-OTHER PROTECTIVE EQUIPMENT:  
EYE WASH AND SAFETY SHOWER NEAR BY.

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SECTION IX - SPECIAL PRECAUTIONS

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-PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:  
USE ONLY IN A WELL VENTILATED AREA. ELIMINATE ALL SOURCES OF  
IGNITION SUCH AS SPARKS,FLAMES ,AND NON-EXPLOSION PROOF DEVICES.  
AVOID PROLONGED OR REPEATED SKIN CONTACT OR BREATHING OF VAPORS.  
FOR INDUSTRIAL USE ONLY,KEEP OUT OF THE REACH OF CHILDREN.

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## SECTION IX - SPECIAL PRECAUTIONS (cont.)

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STORE IN TIGHTLY CLOSED CONTAINERS, IN A COOL DRY PLACE, AWAY FROM ALL SOURCES OF IGNITION AND HEAT. LARGE CONTAINERS SHOULD BE GROUNDED AND INTERCONNECTED TO PREVENT STATIC BUILD UP DURING TRANSFER OPERATIONS. EMPTY CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS SINCE THEY MAY CONTAIN RESIDUAL LIQUID, VAPORS OR DUST.

## -OTHER PRECAUTIONS:

IN ADDITION TO ANY LISTED PRECAUTIONS, YOU SHOULD CONSULT YOUR OCCUPATIONAL SAFETY AND HEALTH SPECIALIST TO INSURE THAT THE HANDLING PROCEDURES WILL BE ADEQUATE AND IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS.

DISCLAIMER OF LIABILITY: THE INFORMATION CONTAINED HEREIN IS BASED ON DATA TAKEN FROM SOURCES BELIEVED TO BE BOTH CURRENT AND RELIABLE AT THE TIME OF PUBLICATION. SOVEREIGN ENGINEERED ADHESIVES, L.L.C., HOWEVER MAKES NO WARRANTIES EXPRESS OR IMPLIED AS TO ITS ACCURACY AND ASSUMES NO LIABILITY ARISING FROM ITS USE BY OTHERS. COMPLIANCE WITH ALL APPLICABLE FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS REMAINS THE RESPONSIBILITY OF THE USERS.

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## SECTION X - ADDITIONAL REGULATORY INFORMATION

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## -SARA TITLE III SECTION 313:

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right To Know Act of 1986 and of 40 CFR 372:

CAS#	Chemical Name	Percent by Weight
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78-93-3	METHYL ETHYL KETONE	< 50.
108-95-2	PHENOL (SKIN)	1.66
95-48-7	ORTHO-CRESOL (SKIN)	< 1.
50-00-0	FORMALDEHYDE	< 1.

## -PROP 65 (CARCINOGEN):

WARNING: This product contains a chemical known to the state of California to cause cancer.

CAS#	Chemical Name
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50-00-0	FORMALDEHYDE

PRODUCT MAY CONTAIN TRACE AMOUNTS OF CALIFORNIA PROPOSITION 65 LISTED CHEMICALS

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SECTION X - ADDITIONAL REGULATORY INFORMATION (cont.)

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-PROP 65 (TERATOGEN):

WARNING: This product contains a chemical known to the state of California to cause birth defects or other reproductive harm.

CAS#	Chemical Name
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	None

-PROP 65 (BOTH CARCINOGEN AND TERATOGEN):

WARNING: This product may contain a chemical known to the state of California to cause cancer or birth defects or other reproductive harm

CAS#	Chemical Name
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	None